

# CMSE 2019 PROGRAM BOOK



## 23<sup>rd</sup> Annual Components for Military & Space Electronics Conference & Exhibition

April 16-18<sup>th</sup>, 2019

Four Points by Sheraton (LAX)  
Los Angeles, California



Organized by: TJ Green Associates LLC

# Workmanship Standards eBook: Hybrids, Microcircuits and RF/MMIC Modules

This is an online illustrated guide depicting photos of common workmanship defects as seen during production and each defect slide is tied to a particular page in MIL-STD-883. Its intended as an on-the-floor working document for operators, inspectors and quality engineers to facilitate an understanding of defects generated during the manufacture of hybrids, microcircuits and RF/MMIC modules and how they relate to the contractual requirements of MIL-STD-883.



**Access over  
300 color  
defect pics**  
linked to  
Mil-Std-883 source  
requirements with  
just a click!



**GREEN**  
TJ GREEN ASSOCIATES, LLC

**LEARN MORE AT**  
[www.tjgreenllc.com/workmanship-ebook](http://www.tjgreenllc.com/workmanship-ebook)

**20% off**

Expires 7/1/2019

CMSEWORK20

## CMSE 2019...Message from the Chair

On behalf of the Program Committee I would like to personally welcome everyone to this year's 23rd annual CMSE Conference and Exhibition. One of the unique aspects of CMSE is our focus on both active and passive components. You will find experts in both fields coming together under one roof to converse and share solutions to common challenges of designing and building reliable hardware for both military and commercial space programs. This year we have a heavy emphasis on passive component technology...so take advantage and learn all you can.

I'd like to personally thank our sponsors and exhibitors for supporting CMSE. On a programming note an electronic copy of all the presentations and final registration details will be sent via a secure link to all attendees in a week or so.

Welcome!



Thomas Green,  
CMSE Program Chairman

# PROGRAM COMMITTEE

Tom Green  
*TJ Green Associates LLC*  
Program Chair

Leon Hamiter  
*Components Technology Institute Inc.*

Tom Terlizzi  
*TJ Green Associates LLC*

Mike Cozzolino  
*Raytheon*

Ron Demcko  
*AVX Corp.*

Aaron DerMarderosian  
*Raytheon Space and Airborne  
Systems*

Bob Lowry  
*Electronic Materials Consultant*

Mike Sampson  
*NASA*

Jeff Sokol  
*The Aerospace Corp.*

Andy Moor  
*Northrop Grumman Mission Systems*

Tomáš Zedníček  
*EPCI European Passive Component  
Institute*

Rick Rodriguez  
*Raytheon Missile Systems*

Sultan Ali Lilani  
*Integra Technologies LLC*

Trevor Devaney  
*Hi Rel Labs*

Larry Harzstark  
*Aerospace*

Peter Majewicz  
*NASA*



# 20 KEYNOTE 19 SPEAKERS

Called a “National Treasure” by the former undersecretary of defense- **DENNIS ZOGBI** is the founder and lead researcher at Paumanok Publications and the author of more than 300 studies on the global market for passive electronic components and related raw materials. Mr Zogbi advises many of the largest hedge funds in the world in the area of mass produced and specialty electronic components and speaks on Wall Street on a monthly basis. He is dialed in to primary and secondary resources worldwide and has deep contacts and sticky customer relationships with companies, agencies and institutions in the USA, Japan, Germany, Korea, France, greater China, UK, central Africa and Canada. With his work with Leon Hamiter and CARTS MR Zogbi has presented market intelligence reports to the passive components industry in multiple locations worldwide. Mr Zogbi has also been Keynote speaker at EDS, ECIA Stats, CARMs and multiple other industry events. Mr Zogbi has written Marketeye for TTI/Berkshire Hathaway since 1999. Today Mr Zogbi will be discussing the shortage of MLCC and how it fits into the 30 year big data set that Paumanok has provided the global markets since 1988.

**DR. JONATHAN AHLBIN** is the Missile Defense Agency, Division Chief for Parts, Materials, and Processes Engineering (Acting) and the Branch Lead for EEE Parts Engineering. In these roles, he is responsible for implementing and managing the team that oversees all MDA BMDS parts, materials, and process requirements and policies that include Counterfeit Parts, Part Selection and procurement, Screening & Qualification Criteria, Failure Analysis, Radiation Hardness Assurance, and Materials Engineering. Dr. Ahlbin has a BE, MS, and PhD in Electrical Engineering all from Vanderbilt University. He has published over 50 papers in the areas of microelectronic reliability, radiation survivability, and supply chain risk management. Previously, Dr. Ahlbin worked for USC-ISI as a Senior Electrical Engineer supporting research and development programs for DARPA, IARPA, and DTRA.

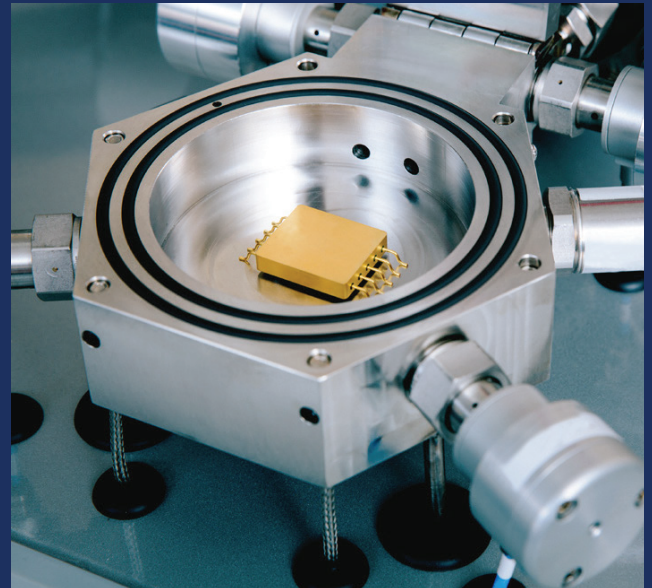
## Analytical Testing Services

- Package Gas Analysis
- Leak Testing
- X-Ray Inspection
- IVA<sup>®</sup> Instrument Sales
- Mil-Std Testing
- DPA & CA Testing
- Organic Mass Spec
- Failure Analysis

# HSHLD<sup>®</sup>

## High Sensitivity Helium Leak Detector

- Combined **Dry Gross** & Fine Leak Testing
- $10^{-12}$  atm cc/sec He Detection
- No Fluorocarbons
- Custom Configuration Available
- Measure O<sub>2</sub>, He, Xe, CO<sub>2</sub>, Ar, DME & Other Gases
- Mil-Std 883/750 Compliant
- DLA Suitable Method



**Contact Krista Vivenzo 1 (855) ORS LABS ext. 2231**



# 20 TUTORIAL 19 SCHEDULE

TUESDAY, APRIL 16

## 1/2 DAY SESSIONS

0800 - 1200	<b>Moisture in Microelectronics... Volatiles Control in Hermetic Electronic Components</b>	<b>Thomas Green</b> <i>TJ Green Associates LLC</i> <b>Robert Lowry</b> <i>Electronic Materials Consultant</i>
1200 - 1300	SIT DOWN LUNCH (COFFEE BREAK AT 1000 AND 1500)	
1300 - 1700	<b>Advanced Integrated Circuit Packaging and Reliability Issues</b>	<b>Richard Rao, Ph.D.</b> <i>Microchip Technology, Inc.</i>
<b>FULL DAY SESSION</b>		
0800 - 1200	<b>Passive Component Reliability Workshop Part 1</b>	<b>Dr. Yuri Freeman</b> <i>KEMET</i> <b>John Marshall</b> <i>AVX Corporation</i> <b>Chris Reynolds</b> <i>AVX Corporation</i> <b>Scott Harris</b> <i>Vanguard Electronics</i> <b>Bryan Yarborough</b> <i>Vishay Dale Electronics</i>
1200 - 1300	SIT DOWN LUNCH (COFFEE BREAK AT 1000 AND 1500)	
1300 - 1700	<b>Passive Component Reliability Workshop Part 2</b>	<b>Dr. Yuri Freeman</b> <i>KEMET</i> <b>John Marshall</b> <i>AVX Corporation</i> <b>Chris Reynolds</b> <i>AVX Corporation</i> <b>Scott Harris</b> <i>Vanguard Electronics</i> <b>Bryan Yarborough</b> <i>Vishay Dale Electronics</i>



# Since 1971 TTI has set the Standard in Component Distribution Reliability

Industry Leading Supply Chain Programs  
and Over 98 Percent On-Time Delivery

At TTI, we understand that precision execution is expected as the leading distributor of military and space level components. We founded the company on that commitment and it's just as strong today as it was 50 years ago. It's why we were the first to achieve AS-9100D certification and why we lead the fight against unauthorized, counterfeit components.

What does this mean for you? Call your nearby TTI Specialist and rest assured you'll get the right parts, in the right place, at the right time.



**WIN!**  
We are Giving  
Away a Drone!

Holy Stone HS100 FPV Drone with GPS



[ttiinc.com](http://ttiinc.com)  
1.800.CALL.TTI

A Berkshire Hathaway Company

Visit TTI Booth #B16 and Register to Win!

# 2019 PRESENTATION SCHEDULE

WEDNESDAY, APRIL 17  
EXHIBITOR HOURS: 1100 - 1930

0800 - 0810	Welcome/ Intro	<b>Tom Green</b> <i>TJ Green Associates LLC</i>
0810 - 0840	<b>Keynote</b> MLCC Shortages: FY 2019 Tier-To-Tier Replacement Strategies and Alternative Reference Design Solutions	<b>Dennis Zogbi</b> <i>Paumanok Publications, Inc.</i>
<b>Session # 1: Passive Components for Military and High Rel Space Systems</b> Session Chair: Ron Demcko		
0840 - 0905	Stable and Reliable Supply of Tantalum, Now and Going Forward	<b>David Knudson</b> <i>Tantalum-Niobium International Study Center (T.I.C.)</i>
0905 - 0930	Automotive vs. Hi-Rel and De-rating in Solid Tantalum Capacitors	<b>Yuri Freeman</b> <i>KEMET Electronics</i>
0930 - 0955	Wet Tantalum Capacitor Development – Past, Present, Future	<b>Mike Mosier</b> <i>Vishay Intertechnology</i>
0955 - 1010	<b>COFFEE BREAK</b>	
1010 - 1035	Base Metal Ceramic Capacitor Developments on X7R products for Space and High Reliability Applications	<b>John Marshall</b> <i>AVX Corporation</i>
1035 - 1100	Effect of Environments on Parametric Degradation in Polymer Tantalum Capacitors	<b>A. Teverovsky</b> <i>NASA Goddard</i>
1100 - 1125	MLCC and Tantalum Electrolytic Capacitor Interchangeability in High Capacitance Applications	<b>Chris Reynolds</b> <i>AVX Corporation</i>
1125 - 1150	Integrated Power Management with Ferromagnetic Thin-Film Power Inductors	<b>Noah Sturcken</b> <i>Ferric</i>
1150 - 1345	<b>LUNCH - IN EXHIBITS AREA</b>	
1345 - 1445	Panel Discussion: Mil/Aerospace Talent Gap... How to Attract and Retain Young Engineers  Moderator: Tom Green	<b>Rick Rodriguez</b> <i>Raytheon Missile Systems</i> <b>Roz Morrison</b> <i>Raytheon Missile Systems</i> <b>Dr. Michael Hamilton</b> <i>Alabama Micro/Nano Science &amp; Technology Center</i>
1445 - 1510	Termination Cracking in MIL-PRF-55342 Chip Resistors	<b>Mike Cozzolino</b> <i>Raytheon Company</i>
1510 - 1535	A Screening Method Using Pulsed-Power Combined with Infrared Imaging to Detect Pattern Defects in Bulk Metal Foil or Thin Film Resistors	<b>Jay Brusse</b> <i>NASA Goddard</i>



1535 - 1550	COFFEE BREAK	
1550 - 1615	<b>Embedded Thin Film Nickel-Phosphorus Resistor</b>	<b>Bruce Mahler</b> <i>Omega Technologies, Inc.</i>
1615 - 1640	<b>A Case Study of Grain Slippage in Wirebound RTDs</b>	<b>Mike Cozzolino</b> <i>Raytheon Company</i>
<b>Session # 2: RF and Power GaN Technology</b> Session Chair: Jeff Sokol		
1640 - 1700	<b>Space Qualification of GaN HEMTs -Guidance Document Announcement</b>	<b>John Scarpulla</b> <i>The Aerospace Corporation</i>
1700 - 1720	<b>Liquid Crystal Polymer High Speed-RF High Layer Count Circuits with Embedded Die Options</b>	<b>James Rathburn</b> <i>HSIO Technologies, LLC</i>
1720 - 1740	<b>Power Enhancement Mode GaN HEMT update</b>	<b>Jim Larrauri</b> <i>Freebird Semiconductor</i>
1740 - 1800	<b>Eutectic Die Attach for High Power GaN Devices</b>	<b>Casey Krawiec</b> <i>StratEdge Corporation</i>
1800 - 2000	WELCOME RECEPTION	



**HIGH RELIABILITY** 

**MILITARY & AEROSPACE**

Leading Manufacturer & Supplier of Advanced Electronic Components for Harsh Environment Applications






[www.avx.com](http://www.avx.com) | FOLLOW US: 

# PRESENTATION SCHEDULE

THURSDAY, APRIL 18  
EXHIBITOR HOURS: 1000 - 1400

0800 - 0830	<b>Keynote</b> Flexibility and Innovation in Military Systems	<b>Jonathan Ahlbin</b> <i>Missile Defense Agency</i>
<b>Session # 3: Advanced Packaging for Military and Aerospace</b> Session Chair: Bob Lowry		
0830 - 0855	<b>Honeywell: The Path to Affordable Electronics for Commercial Space Constellations</b>	<b>Anthony Casasnovas</b> <i>Honeywell</i>
0855 - 0920	<b>2.5/3D Packaging NEPP ETW</b>	<b>Doug Sheldon</b> <i>NASA Jet Propulsion Laboratory</i>
0920 - 0945	<b>Thin Is In – The Challenge and Solution of Picking Thinner Die</b>	<b>Sarah Parrish</b> <i>Royce Instruments</i>
0945 - 1010	<b>MIL-PRF-19500 Appendix J: Inclusion of Plastic Encapsulated Discrete Semiconductor (PEDs) Devices for Military Applications</b>	<b>Benny Damron</b> <i>NASA/Jacobs Space Exploration Group (JSEG)</i>
1010 - 1025	<b>COFFEE BREAK</b>	
1025 - 1050	<b>ATROX - Die Attach Using Hybrid Silver Sintering Technology</b>	<b>Michael Previti</b> <i>MacDermid Alpha</i>
1050 - 1115	<b>An Overview on Chip to Package Interaction Reliability Issues</b>	<b>Richard Rao</b> <i>Microchip</i>
1115 - 1140	<b>CCA Conformal Coatings, Best Practice- Application &amp; Optical Microscopy Inspection Methods</b>	<b>Aaron C. DerMarderosian Jr.</b> <i>Raytheon Space &amp; Airborne Systems</i>
1140 - 1205	<b>Visual Identification of Organic Residue on Microelectronic Components via In-Process Visible Light Fluorescence</b>	<b>Tristan Baldwin</b> <i>BAE Systems</i>
1205 - 1335	<b>LUNCH - IN EXHIBITS AREA</b>	
<b>Session # 4: Component Technology Reliability Issues</b> Session Chair: Leon Hamiter		
1335 - 1400	<b>Copper Bond Wire Reliability &amp; Decap Challenges</b>	<b>Aaron Lecomte</b> <i>Raytheon Integrated Defense Systems</i>
1400 - 1425	<b>Decapsulation for Failure Analysis without Damage to Cu and Ag Wires</b>	<b>Bruce Wilson</b> <i>BSET EQ</i>
1425 - 1450	<b>RGA &amp; Lid-Seal: Waivers, Woes &amp; Wants</b>	<b>Andy Moor</b> <i>Northrop Grumman Mission Systems</i>
1450 - 1505	<b>Lid Voiding Hermeticity</b>	<b>Rich Richarson</b> <i>MicroCircuit Laboratories</i>

1505 - 1530	<b>SCHURTER Fuses for Space</b>	<b>Bruno Zemp</b> <i>Schurter Electronic Components</i>
1530 - 1555	<b>COFFEE BREAK</b>	
1555 - 1620	<b>Predictive Maintenance</b>	<b>Ed Dodd</b> <i>DfR Solutions</i>
1620 - 1645	<b>Flexible Superconducting Interconnect Technology for Future Cryogenic Electronics Systems</b>	<b>Dr. Michael C. Hamilton</b> <i>Auburn University</i>
1645 - 1710	<b>Biodegradable Electronics Packaging</b>	<b>Bob Lowry</b> <i>Electronic Materials Consultant</i>
<b>END CONFERENCE</b>		



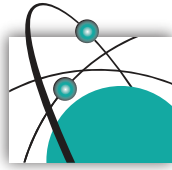
Visit our newest career opportunities at  
[jobs.raytheon.com](http://jobs.raytheon.com)

## Job Description

**Job Title:** Sr. Component Engineers

**Location:** Tucson, Arizona and Huntsville, AL

The selected candidate(s) will perform and/or assist in the performance of Parts Engineering, Components Engineering or Applications engineering tasks supporting programs in the proposal, System Design Description, Low Rate Initial Production (SDD, LRIP), production and support phases. Position will require day to day interface with designers, product development engineering, Electronic Computer Aided Design (ECAD) function, program management, and other disciplines. Will be required to determine program statement of work (SOW) and other defined customer component application requirements. Determine program component environmental / characteristic application requirements. Provide technology insertion and parts selection/standardization guidance while adhering to business, component parametric, application environmental and circuit application constraints. Interface with multiple internal stakeholders and external suppliers/manufacturers to develop component risk and verification delineation. Create component verification data packages with supporting data. Provide applications engineering support to multiple program integrated product teams (IPT's.) Facilitate component selection and libraries application through the coordination and generation of the program bill of material (BOM) in a collaboration toolset. Presentation of component standardization, design library, obsolescence management and termination finish risk results in support of program preliminary and critical design reviews (PDR's / CDR's.)



# MicroCircuit Laboratories

## Hermetic Package Cover Sealing Technology

*MicroCircuit Laboratories delivers customized hermetic cover seal processes with no (0) gross leakers obtaining fine leak rates of E-10 atm-cm<sup>3</sup>/sec air, significantly slower than MIL-STD-883 Test Method 1014 Seal for space level hermetic packages. Seam Seals with Au/Ni plated kovar™ materials are provided with lowest leak rates and highest seal joint integrity. 80Au20Sn solder cover seals easily exceed Test Method 2012 x-ray lid seal void rejection criteria. All MCL cover seal design and processes are easily transferred, with tooling and a complete warranty.*

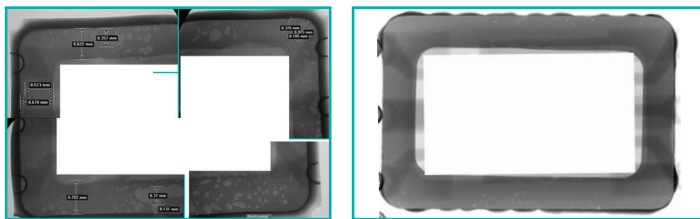


Whether development, prototyping or pilot production, rapid turn times are provided with MCL's integration, from tooling fabrication all the way through cover seal testing.

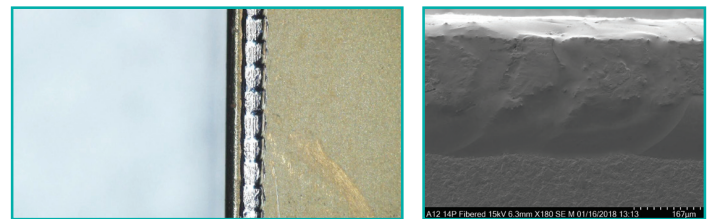
Capabilities include design and modeling software, class 1 cleanroom with 100% simco air ionizers, ESD flooring, etc.; pre-seal vacuum bake moisture removal; low temperature hermetic sealers with parallel seam sealing or one shot welding; inert environmental processing with class 1 particle performance and 0.1 PPM O<sub>2</sub> and H<sub>2</sub>O inert environment; PC programmable helium bombing, single system automatic dry gross and fine leak testing; particle impact noise detection and more.

Contact MCL to discuss your cover seal processing requirements and learn how we can help lower your cost of hermetic packaging.

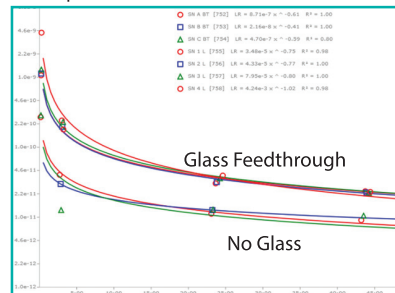
Problem 80Au20Sn and MCL 80Au20Sn Cover Seal



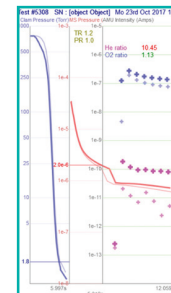
MCL Au/Ni Kovar™ Cover Seals with 0 Gross Leakers & E-10cm<sup>3</sup>/sec Air Leak Rates



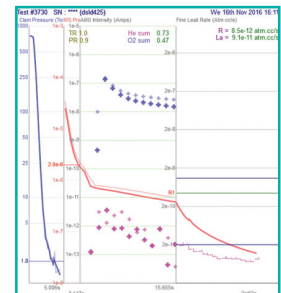
He Sorption Data

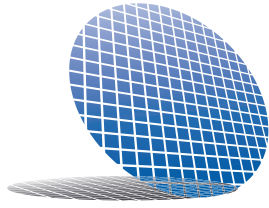


Gross Leaker



Fine Leak Performance





# SemiDice

Wafer & Die Products

## *Meeting Worldwide Demand for Wafer and Die Products*

SemiDice is the preferred global wafer and bare die component supplier to the microelectronic industry. SemiDice is the only global wafer processor with a High Reliability Division dedicated to providing bare die for military, aerospace, medical and robust industrial applications. With its headquarters in Los Alamitos, CA and sales offices in the USA, United Kingdom and China, SemiDice is well-positioned to support customer requirements worldwide.

### **Wafer Processing Capabilities:**

Wafer Dicing

Wafer Thinning

Wafer Probe

Visual Inspection

Waffle Trays

Electrical Test

- LAT, Class H, K and T

Packaged Part Upscreening

Long Term Storage

Flexible Schedules

Obsolescence Planning

World Class Customer Service

Inventory Programs

Turnkey Solutions

Quick Response



ON Semiconductor



WeEn eEn Semiconductors

# SPONSORS



# EXHIBITORS



Accurate Screw Machine  
AEM, Inc.  
Agile Microwave Technology  
Apex Microtechnology  
Aurel Microelectronics  
AVX Corporation  
BSET EQ  
ES Components  
Electronic Concepts, Inc.  
Evans Capacitor Company  
Fabricator 3D Printers  
Freebird Semiconductor  
Hi-Rel Laboratories, Inc.  
iMAPS - Angel, Orange, San Diego Chapters  
JIACO Instruments  
Johanson Dielectrics  
KEMET  
Kyocera International, Inc  
Linear Integrated Systems Inc.  
MicroCircuit Laboratories, LLC  
Micross  
Midas Technology, Inc.  
Mu-Del Electronics, LLC  
Oasis Materials  
Ohmega Technologies, Inc.  
Oneida Research Services, Inc.  
Panasonic Corporation  
Payton America Inc  
Q-Tech Corporation  
Raytheon Company  
Rochester Electronics  
SCHURTER Electronic Components  
SemiDice, Inc.  
StratEdge  
TTI, Inc.  
ULTRA TEC Manufacturing, Inc.  
Vanguard Electronics  
Vishay Intertechnology, Inc.  
Vishay Precision Foil, Inc.  
XTREME Semiconductor



*Organized by: TJ Green Associates LLC*