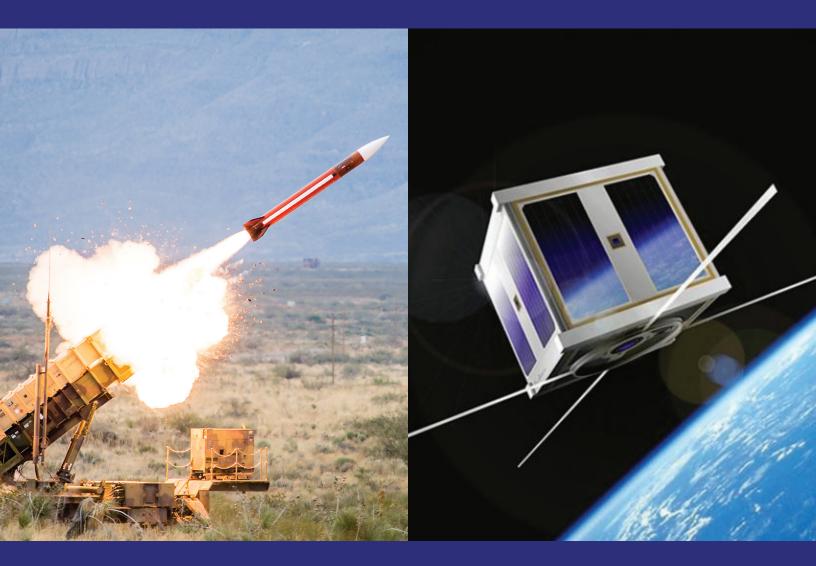
CMSE 2018 PROGRAM BOOK

CLICK PRESENTATION NAMES FOR MORE INFORMATION



22nd Annual Components for Military & Space Electronics Conference & Exhibition

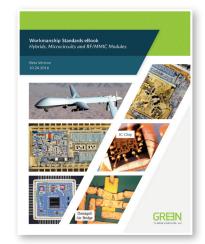
May 7-10th, 2018

Four Points by Sheraton (LAX) Los Angeles, California



Workmanship Standards eBook: Hybrids, Microcircuits and RF/MMIC Modules

This is an online illustrated guide depicting photos of common workmanship defects as seen during production and each defect slide is tied



to a particular page in MIL-STD-883. Its intended as an on-the-floor working document for operators, inspectors and quality engineers to facilitate an understanding of defects generated during the manufacture of hybrids, microcircuits and RF/MMIC modules and how they relate to the contractual requirements of MIL-STD-883.

Access over
300 color
defect pics
linked to
Mil-Std-883 source
requirements with
just a click!





LEARN MORE AT

www.tjgreenllc.com/workmanship-ebook

20% off

Expires 7/1/2018 CMSEWORK20

Dear Military and Space Electronics Professionals,

On behalf of the Program Committee I would like to personally welcome everyone to this year's 22nd annual CMSE Conference and Exhibition. This is an interactive event that requires full participation from the attendees as well as the speakers and exhibitors. The idea is to promote broad discussion about grass root technical issues we all face together in this industry. So please take the time to listen, ask good questions and don't hesitate to respectfully challenge each other's ideas and technical opinions. I'd like to personally thank our sponsors and exhibitors for supporting CMSE. On a programming note an electronic copy of all the presentations will be sent via a secure link to all attendees after completion of CMSE 2018.

I look forward to speaking to each and everyone. Welcome!

Thomas Green,
Program Chairman

PROGRAM COMMITTEE

Tom Green
TJ Green Associates LLC
Program Chair

Mike Cozzolino
Ravtheon

Ron Demcko *AVX Corp.*

Aaron DerMarderosian
Raytheon

Leon Hamiter

Sultan Lilani Integra Technologies

Bob Lowry
Electronic Materials Consultant

Mike McKeown
Hesse Mechatronics

Mike Sampson NASA

Jeff Sokol The Aerospace Corp.

Tom Terlizzi
TJ Green Associates LLC

Andy Moor

Northrop Grumman Mission Systems

Tomáš Zedníček

EPCI European Passive Component
Institute

Tim Flaherty <u>Golden Al</u>tos

Rick Rodriguez Raytheon



20 KEYNOTE 18 SPEAKERS

PROFESSOR RAO R. TUMMALA is a Distinguished and Endowed Chair Professor at Georgia Institute of Technology in the USA. He is well known as an industrial technologist, technology pioneer, and educator. Prior to joining Georgia Tech, he was Director of Advanced Packaging at IBM and an IBM Fellow, pioneering such major technologies as the industry's first plasma display and the first and next two generations of 100 chip multi-chip packaging. He is the father of LTCC and Systemon-Package (SOP) technologies. As an educator, Prof. Tummala was instrumental in setting up the largest Academic Center funded by NSF as NSF Engineering Research Center in Electronic Systems at Georgia Tech, producing more than 1500 engineers, with an integrated approach to research, education and industry collaborations with companies in US, Europe, Japan, Korea and Taiwan. He has published 800 technical papers and invented many technologies that resulted in over 110 patents, wrote the first modern textbook in packaging, Microelectronics Packaging Handbook (1988); the 1st undergrad textbook, Fundamentals of Microsystem Packaging (2001); and the 1st book introducing the concept of SOP, Introduction to System-on-Package (2006). He received more than 50 Industry, Academic and Professional Society awards. He is a member of NAE and IEEE Fellow.

DR. ANDUIN TOUW, BOEING is a Technical Fellow in Component Engineering and Electronics Reliability at The Boeing Company. She has a MS in Statistics from UCLA and a PhD in Reliability Engineering from University of Maryland. She is chair of the SAE SSTC G12 committee on solid state electronics and SAE G24 committee on Pb-free Risk Mitigation. She led the development of GEIA-STD-0005-2 on tin whisker risk mitigation and has developed standard approaches for managing semiconductor wear out, non-hermetic parts in space applications, use of parametric data for quality evaluation, and other technology insertion activities.





Proudly Celebrating 40 Years of Excellence

Package Gas Analysis

Destructive Physical Analysis

Hermeticity Testing

Environmental Testing

Organic Mass Spectrometry

Materials / Surface Analysis

X-Ray Inspection

Consulting Services

Gas Analysis & Leak Test Instrument Sales

ISO9001, AS9100 and DLA Certified

www.orslabs.com



20 TUTORIAL 18 SCHEDULE

PRESIDIO COMPONENTS

MONDAY, MAY 7

1300 - 1700	Session A Moisture in MicroelectronicsPhysics and Chemistry of Volatile Species in Hermetic Devices	Thomas J Green TJ Green Associates LLC Robert Lowry Electronic Materials Consultant
	Session B Mission Assurance for Small Satellites – Balancing Cost, Risk and Uncertainty (i.e., More Risk)	Michael Swartwout Saint Louis University

TUESDAY, MAY 8		
0700 - 0800	BREAKFAST AND REGISTRATION	
0800 - 1200	Session A Advanced Integrated Circuit Packaging and Reliability Issues	Richard Rao Microsemi Corp.
0000 - 1200	Session B Attributes and Challenges of Polymer Electrolytic Capacitors in High Reliability Applications	Mitch Weaver AVX Corporation
	Session A Passive Components and Integration for Power and RF Modules	P. Markondeya Raj Georgia Tech – Packaging Research Center
1300 - 1700	Session B Copper Wirebonding – A Technology Review	Mukul Saran Texas Instruments

Tin Whisker Mitigation WITH TIN-LEAD CONVERSION

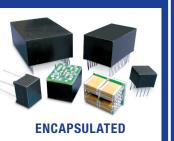
for reliable operation in applications where failure is not an option.

- * Solid Body Fuses
- * Ferrite Chip Beads
- * Terminal Finish Conversion
 - Tin to Tin-Lead
 - Tin to Gold
 - Gold to Tin-Lead



HIGH RELIABILITY CERAMIC CAPACITORS











10V to 10kV in Multiple Dielectrics X7R, BX, N2200, NPO

Capacitors for High Temperature Applications (250°C+)

> **Lead Frames for Board Flex Compliance**

Stacked Capacitors for Increased Energy Density

Pulse Capacitors with Bleed Resistors



Qualified Military & Space Supplier MIL-PRF-123, -49464, -49467, -49470, -55681 MIL-STD-202 and MIL-STD-790 NASA S311-P-829













PRESIDIO COMPONENTS, INC.

7169 Construction Court, San Diego, CA 92121 • Tel: 858-578-9390 • Fax: 858-578-6225 www.presidiocomponents.com • info@presidiocomponents.com

20 PRESENTATION 18 SCHEDULE

WEDNESDAY, MAY 9 EXHIBITOR HOURS: 1100 - 1900

0800 - 0810	Welcome/Intro	
0810 - 0840	Keynote Packaging and Heterogeneous Integration During and Post Moore's Law Era	Prof. Rao R. Tummala Georgia Institute of Technology
	Session Chair - Paul Enquist, Xperi Inc.	
0840 - 0905	1.0 iPhone X - Steve Jobs' iPhone	Dr. Bill Cardoso Creative Electron
0905 - 0930	1.1 DPA Techniques for Next Generation Packaged Components	Trevor Devaney Hi-Rel Laboratories
0930 - 0955	1.2 Considerations for 3-D Multi-Chip Modules for High Reliability Applications	Joseph Castaldo Data Device Corporation
0955 - 1010	COFFEE BREAK - SPONSORED BY EXXELIA	
1010 - 1035	1.3 Freebird "Evolution of Rad Hard GaN Power Technologies" Update 2018	Jim Larrauri Freebird Semiconductor Corporation
1035 - 1100	1.4 Highly Integrated RF and Digital Architectures	Lorne Graves Mercury Systems
1100 - 1125	1.5 3D X-ray Analysis for Advanced Package Failures	Cheryl Hartfield Carl Zeiss SMT
1125 - 1150	1.6 Counterfeit Mitigation Testing on FPGAs using Advanced Electrical Testing Algorithms	Joe Holt Integra Technologies LLC
1150 - 1345	LUNCH - IN EXHIBITS AREA	
	Session Chair - Sultan Ali Lilani, Integra Techn	ologies LLC
1345 - 1400	1.7 Applications of MIP Decapsulation in Device Quality Control and Failure Analysis	Jiaqi Tang JIACO Instruments B.V., the Netherlands
1400 - 1415	1.8 Introduction of Copper Alloy Bonding Wire for the High Rel Industry	William Crockett Tanaka
1415 - 1540	1.9 Copper Wirebond Panel Discussion Session Moderators: Sultan Ali Lilani, Integra Technologies LLC; Jeff Jarvis, US Army AMRDEC, Robert Varner, Troy 7, Inc. and Mukul Saran, Texas Instruments	
1540 - 1555	COFFEE BREAK - SPONSORED BY EXXELIA	

	Session Chair - Mike Cozzolino, Raytheon Company		
1555 - 1620	2.0 A Novel RoHS Compliant K~4000 X7R Dielectric Compatible with 80%Ag/20%Pd Internal Electrodes for High Reliability PME MLCC Applications	Anton V. Polotai MRA Laboratories, Inc	
1620 - 1645	2.1 Cracking Problems and Mechanical Characteristics of PME and BME Ceramic Capacitors	Alexander Teverovsky NASA	
1645 - 1710	2.2 Miniaturization of PME Ceramic Capacitors for Space and Defense Applications	Maud Fabre Exxelia Group	
1710 - 1735	2.3 Multi Layer Ceramic Capacitors for Space Level Applications utilizing Base Metal Electrodes	John Marshall AVX Corporation	
1735 - 1800	2.4 Evaluation of Automotive Grade Ceramic and Tantalum Chip Capacitors for Space Applications	Michael Sampson & Jay Brusse NASA	
1800 - 2000	WELCOME RECEPTION		





Copyright © 2018 Mercury Systems is a trademark of Mercury Systems, Inc. - 3418

20 PRESENTATION 18 SCHEDULE

THURSDAY, MAY 10 **EXHIBITOR HOURS: 1000 - 1400**

0800 - 0830	Keynote Role of Standardization in 21st Century Mil-Aero Electronics	Dr. Anduin Touw The Boeing Company	
	Session Chair - Ron Demcko, AVX Corporation		
0830 - 0855	To Be Announced		
0855 - 0920	3.1 MIL-STD-981 "Space Level or Not?"	Mike Cozzolino Raytheon Company	
0920 - 0945	3.2 COTS Developments in Hi-Rel Applications	Scott Harris Vanguard Electronics	
0945 - 1010	3.3 Root Cause Analysis of SMT RF Inductors, Exhibiting Resonance Failures	Aaron Dermarderosian Raytheon Company - Space and Airborne Systems	
1010 - 1025	COFFEE BREAK		
1025 - 1050	3.4 Specialized Design and Verification Methods Break Performance Limits of Catalog Magnetics	Victor Quinn Exxelia Group	
1050 - 1115	3.5 Attributes and Challenges of Polymer Electrolytic Capacitors in High Reliability Applications	Mitch Weaver AVX Corporation	
1115 - 1140	3.6 Advanced Packaging Technology to Attach Electrical Surface Mount Components Directly to Electrical Connectors	Kevin Foreman Quell Connector	
	Session Chair - Tim Flaherty, Golden Altos		
1140 - 1205	4.0 Tin Whisker Growth from Sn-In-Ag Solder	Lyudmyla Panashchenko NASA	
1205 - 1335	LUNCH - IN EXHIBITS AREA		
1335 - 1400	4.1 DLA's Generalized Emulation of Microcircuits (Solution for Microcircuit Obsolescence)	Jennifer Willette SRI International	
1400 - 1425	4.2 Trust in FPGAs: Assurance in your Supply Chain	Steven McNeil Xilinx, Inc.	
1425 - 1450	4.3 Long Term Storage of EEE-components for Space Applications	Anastasia Pesce European Space Agency	
1450 - 1505	COFFEE BREAK		

1505 - 153	4.4 Legacy System Sustainment- CCA / Sub-system COTS Counterfeit Inspection & Risk Mitigation	Aaron Dermarderosian Raytheon Company - Space and Airborne Systems
1530 - 155	5 4.5 When Will Hydrogen Bring Down Your Components?	Robert Lowry Electronics Materials Consultant
1555 - 162	4.6 Low Temperature Direct Bond Technology for Reliable High Performance 2.5 and 3D Military and Space Electronics	Paul Enquist Xperi
1620 - 164	4.7 ES Components Acquisition of Vishay Siliconix Hermetic Product Portfolio, Including All MIL-PRF-19500 and MIL-PRF-38535 Devices; Portfolio Strategy for the Future	Don Larson ES Components
1645 - 171	4.8 Military & Space Electronics Reliability without Military Component Specifications	Leon Hamiter Components Technology Institute Inc.

END CONFERENCE





Hermetic Package Sealing Technology

MicroCircuit Laboratories delivers hermetic encapsulation processes with E-10 atm-cm³/sec air leak rates, slower than the most critical Aerospace per MIL-STD 883 Test Method 1014 Seal. Low internal device temperature is maintained below specifications for all materials with precisely controlled headspace. Weld seal joints exceed Test Method 2009 External Visual; 80Au20Sn Solder seal joints exceed Test Method 2012 Radiography Lid Seal Voids. All seal joints meet Test Method 1009 Salt Atmosphere.

MCL's capability includes materials design software, class 1 cleanroom processing, pre-seal moisture removal processing, low temperature hermetic package sealing with either parallel seam sealing or one-shot welding; pre-seal moisture removal systems with no polymers; inert environmental processing with 0.1 PPM H₂O and O₂ environments; automatic, single system gross and fine leak detection; Particle Impact Noise Detection.

He Sorption Data

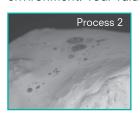


For quick turn process development, on site metrology with Hitachi SEM, GT Real Time X-Ray, Olympus

Opto-Digital Microscopes and Mitutoyo CNC Measuring to assure you are delivered the best process.

All processes are easily transferred to merchant & captive production partners.

Pilot production services are provided which include both pre-seal cleaning and processing in a class 1 cleanroom environment. Your valuable devices









are ESD

with 100% SIMCO Ionization coverage, ESD flooring, grounded equipment, etc.

protected

Freebird Semiconductor: (r) evolutionary High-Reliability GaN Technology

Freebird Semiconductor is a fabless design and domestic (USA) manufacturing company offering advanced high-reliability wide-band gap power switching technology.

We are focused on delivering Radiation Hardened Enhancement Mode Gallium Nitride Power Transistors (eGaN HEMT) with game-changing, first-in-class eGaN-based portfolios that facilitate evolutionary advantages over silicon-based solutions.

High-Reliability Power Switching Technology Enhancement Mode Gallium Nitride (eGaN®)

Freebird Semiconductor Series of eGaN® switching power HEMTs have been specifically designed for critical applications in the high-reliability or commercial satellite space environments.

These devices have exceptionally high electron mobility and a low temperature coefficient, resulting in very low RDS(ON) values. The lateral structure of the die provides for very low gate charge (QG) and extremely fast switching times. These features enable faster power supply switching frequencies, resulting in higher power densities, higher efficiencies, and significantly compact circuitry.

High-Reliability Power Switching Technology Enhancement Mode Gallium Nitride (eGaN®) Driver GaN Adaption Module (GAM) Driver Series

Freebird Semiconductor's patented GaN driving GaN HEMT Technology opens the door to revolutionary power supply switching design. A complete portfolio of commercial space epoxy over-molded and emerging ceramic hermetic driver designs expand the limits of future space missions with GaN technology today!

For further product information, including Abstract Radiation Test Reports and Abstract Qualification Test Reports, visit www.freebirdsemi.com or email info@freebirdsemi.com.

Stop at table top T-8!



microcircuitlabs.com I phone 610.228.0161 I Compound Semiconductor I Photonics I MEMs I Advanced Packaging

Fine Leak Performance

Gross Leaker

Glass Feedthrough

No Glass





SPONSORS





































EXHIBITORS

AEM, Inc.

AVX Corporation

BSET EQ

Defense Microelectronics Activity (DMEA)

ES Components

Evans Capacitor Company

Exxelia Group

Freebird Semiconductor

Golden Altos Corp

Hesse Mechatronics Inc.

Hi-Rel Laboratories, Inc.

JIACO Instruments

Johanson Dielectrics

Kemet

Knowles Capacitors – Valencia (Novacap)

Kyocera International, Inc.

Microcircuit Laboratories LLC

Midas Technology, Inc.

NorCom Systems Inc.

Oneida Research Services, Inc.

Presidio Components

Quell Corporation

Saturn Flex Systems

Solid State Devices, Inc.

Tanaka Kikinzoku International (America) Inc.

Vanguard Electronics

Vishay Intertechnology, Inc.

XTREME Semiconductor

Zeiss



Organized by: TJ Green Associates LLC